



**Technical Service
BULLETIN**

December 6, 2006

Title:
SEAT MOVEMENT/NOISE
Models:
'04 – '06 Matrix

T S B

**NV/H
NV013-06**

Introduction Some customers may complain of a seat noise or of a slight shifting sensation that can be felt in the lower seat cushion area. An improved seat assembly/seat frame assembly is now available to address this condition.

- Applicable Vehicles**
- **2004 – 2006** model year **Matrix** vehicles produced **BEFORE** the Production Change Effective VINs shown below.

**Production
Change
Information**

MODEL	PRODUCTION CHANGE EFFECTIVE VIN
Matrix	2T1LR3*E56C556870
	2T1KY3*E36C550514
	2T1KR3*E16C590684

**Warranty
Information**

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
711041	R & R Front Seat Assembly	0.2	71200-0###0-##	62	43
Combo A	Opposite Side	0.1	71100-0Z###-##		
Combo F	R & R Front Seat Cushion Cover (Seat Frame Replacement Only)	0.3	71120-02090 72010-02201		
Combo H	R & R Front Seat Back Cushion Cover (Seat Frame Replacement Only)	0.4			

Applicable Warranty*:

This repair is covered under the Toyota Comprehensive Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.

* Warranty application is limited to correction of a problem based upon a customer's specific complaint.



Parts
Information

GRADE	VEHICLE PRODUCTION DATE	PREVIOUS PART NUMBER	CURRENT PART NUMBER	COLOR	PART NAME	QTY
Std	May 04 – Jul 06	71200-02L70-B6	Same	Stone — Light Gray	Seat Assembly, Front LH w/ Side Airbag	1
		71200-02L70-B7	Same	Dark Gray		1
XR, XRS	May 04 – Jul 06	71200-02L90-B6	Same	Stone — Light Gray		1
		71200-02L90-B7	Same	Dark Gray		1
Std	May 04 – Jul 06	71100-0Z201-B0	Same	Stone — Light Gray	Seat Assembly, Front RH w/ Side Airbag	1
	May 05 – Jul 06	71100-0Z201-B1	Same	Medium Gray		1
XR, XRS	May 04 – Jul 06	71100-0Z241-B0	Same	Stone — Light Gray		1
		71100-0Z241-B1	Same	Medium Gray		1
-	May 04	71120-02090	Same	N/A	Seat Assembly, Front LH w/out Side Airbag	1
-	May 04	72010-02201	Same	N/A	Adjuster Assembly, Front RH w/out Side Airbag	1

Repair
Procedure

Replace seat assembly/seat frame assembly with NEW service part.

For seat assembly removal and installation instructions, refer to the Technical Information System (TIS):

- 2004 model year Matrix Repair Manual, *Vehicle Interior – Seat –*
 - *“Front Seat (Driver Side): Overhaul”.*
 - *“Front Seat (Passenger Side): Overhaul”.*
- 2005 model year Matrix Repair Manual, *Vehicle Interior – Seat –*
 - *“Front Seat LH: Overhaul”.*
 - *“Front Seat RH: Overhaul”.*
- 2006 model year Matrix Repair Manual, *Vehicle Interior – Seat –*
 - *“Seat: Front Seat Assembly (for LH Side): Removal”.*
 - *“Seat: Front Seat Assembly (for LH Side): Installation”.*
 - *“Seat: Front Seat Assembly (for LH Side): Reassembly”.*
 - *“Seat: Front Seat Assembly (for LH Side): Disassembly”.*
 - *“Seat: Front Seat Assembly (for RH Side): Removal”.*
 - *“Seat: Front Seat Assembly (for RH Side): Installation”.*
 - *“Seat: Front Seat Assembly (for RH Side): Reassembly”.*
 - *“Seat: Front Seat Assembly (for RH Side): Disassembly”.*